



## Sequence of operation of CTL Packaging System



Pallets exit with CTL stacker and transfer to the interface unit of the packaging system. The pallet movement is now under computer control which accumulates several pallets to feed the banding station

Pneumatic overhead supported banders are used with paper covers fed by a roll to give fast and economically correct operation. When the package is finished, it is automatically conveyed to accumulation conveyors for crane or truck handling.



Most systems accumulate 3 to 4 finished skids for efficient pick up by crane or fork truck. Crane time and travel time is reduced by moving 3 or 4 skids at a time to the shipping dock. Productivity increases of 15 to 30 percent have been obtained in systems installed by Canrack