



Plate shear stacker with crank adjustment and scale moving on roller bearings make fast and easy change for different blank sizes. A pneumatic tamper squares blanks in the stacker.

Plate shear material support arm conveyor with center conveyor on lift table used to convert 20' plate blanks into standard sizes.



Information Required For Shear Conveyors

Make of Shear _____ Model No. _____ Capacity _____

Paint Colour _____ Electrical: Volts _____ Phase _____ Cycle _____

DIMENSIONS REQUIRED

- Height from floor to top of shear table _____
- Distance between shear housings _____
- Distance from back of fixed blade to rear of shear housing _____
- Thickness of shear housing _____
- Stroke _____
- Distance from floor to bottom of back gauge - low end _____

GENERAL INFORMATION REQUIRED

- Facing shear - What side does operator normally stand on? Left _____ Right _____
- Facing shear - What side are shear electrical controls? Left _____ Right _____
- Facing shear - What side is squaring arm? Left _____ Right _____
- What is maximum length of existing back gauge? _____
- Is present back gauge Manual _____ Power _____
- What is maximum length blank to be sheared - measured from blade to back gauge? _____
- If stacker is required, what is method of removing stacks? Ford Truck _____ Crane _____ Other _____
- If scrap bucket required, will bucket be removed from: End _____ Front _____
- Describe any obstruction at back of shear that could interfere with full width conveyor _____

NOTE: Customer to provide 120v x 15amp dedicated power supply and minimum of 80psi of clean air